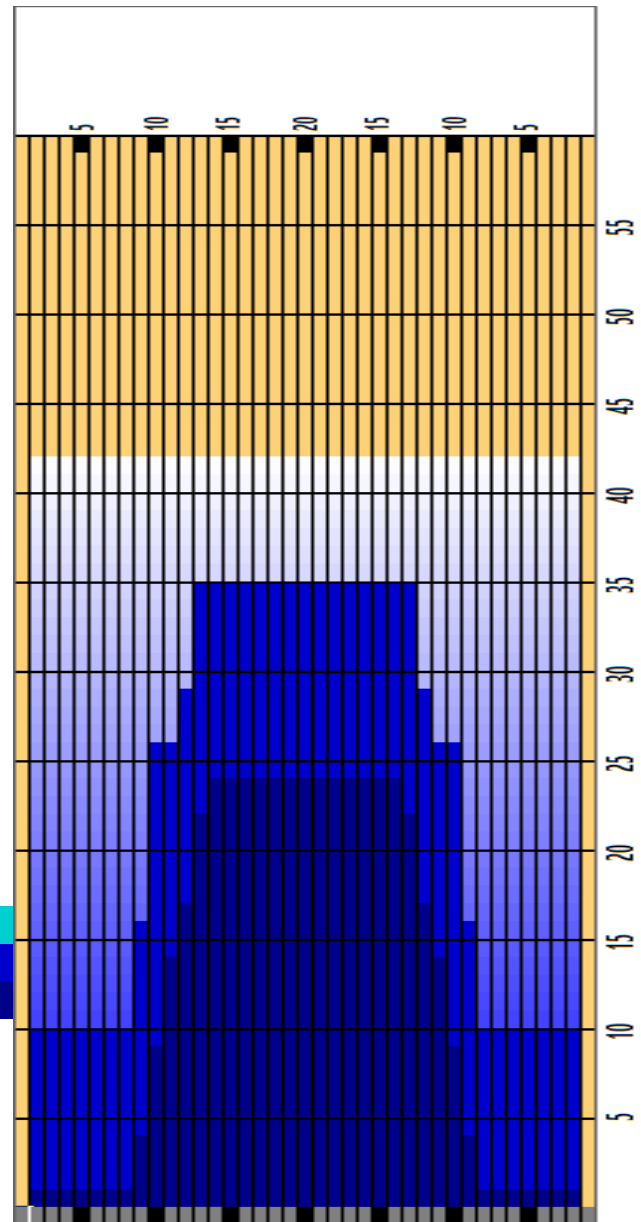


Oil Pattern Distance	42	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	11.85 mL	Reverse Oil Total	12.55 mL	Volume Oil Total	24.4 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	50	14	3	A	74	0.0	1.9	1.9	3700
2	9L	9R	1	50	18	3	A	23	1.9	4.4	2.5	1150
3	10L	10R	2	50	18	3	A	42	4.4	9.5	5.1	2100
4	11L	11R	2	50	18	3	A	38	9.5	14.6	5.1	1900
5	12L	12R	1	50	18	3	A	17	14.6	17.1	2.5	850
6	13L	13R	2	50	18	3	A	30	17.1	22.2	5.1	1500
7	14L	14R	1	50	18	3	A	13	22.2	24.7	2.5	650
8	2L	2R	0	50	22	3	A	0	24.7	42.0	17.3	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	A	0	42.0	35.0	-7.0	0
2	13L	13R	2	50	22	3	A	30	35.0	28.8	-6.2	1500
3	12L	12R	1	50	22	3	A	17	28.8	25.7	-3.1	850
4	10L	10R	4	50	18	3	A	84	25.7	15.5	-10.2	4200
5	9L	9R	2	50	18	3	A	46	15.5	10.4	-5.1	2300
6	2L	2R	2	50	18	3	A	74	10.4	5.3	-5.1	3700
7	2L	2R	0	50	18	3	A	0	5.3	0.0	-5.3	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	5.5	1.96	1.01	1.01	1.96	5.5

